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### Radical Polymerization of Zinc Acrylate Initiated by $As_2S_3$ - Styrene Complex

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**RADICAL POLYMERIZATION OF ZINC ACRYLATE INITIATED  
BY  $As_2S_3$  - STYRENE COMPLEX**

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**ABSTRACT**

The kinetics of polymerization of zinc acrylate ( $ZnA_2$ ) initiated by  $As_2S_3$  - styrene complex(I) in dimethylsulphoxide (DMSO) at  $90 \pm 0.1^\circ C$  for 1 hr followed non-ideal kinetics due to primary radical termination. The rate of polymerization was direct function of [polar solvent] but reverse function of [non-polar solvent] and [hydroquinone].

The overall activation energy ( $E_a$ ) and value of  $k_p^2/k_t$  are 26 kJ/mol and  $1.55 \times 10^{-4} l mol^{-1} s^{-1}$  respectively. The glass transition temperature ( $T_g$ ) of polymer was  $421^\circ C$  and the polymer was characterized by IR and NMR spectroscopy.

**INTRODUCTION**

Reports on the kinetics and mechanism of polymerization of metal containing monomers have recent appearance in various polymer journals, probably, because of their excellent applications. A search of literature[1-2] shows that polymerization of Zn, Co, Ni and Cu acrylates in methanol has been carried out with conventional initiators like AIBN or BPO which needs high temperature and long time for desirable conversion. Therefore, it is desirable

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to examine potentiality of other compounds as novel initiators for polymerization of such monomers.

The aim of the paper is the determination of the overall rate constants, order of reaction with regard to monomer and initiator and the overall energy of the polymerization of  $ZnA_2$  in dimethyl sulphoxide using  $As_2S_3$  - styrene complex as new novel initiator. The results show that the initiator needs moderate temperature and less time for the polymerization of zinc acrylate.

### MATERIAL

The zinc acrylate was prepared according to the new method reported in literature (3).  $ZnO$  (1 mol) and acrylic acid (2 mol) were stirred in 20% acetone solution for about 20 hrs till  $ZnO$  was completely dissolved. The solution was evaporated upto complete dryness.

The synthesis and characterization of  $As_2S_3$  - styrene complex has already been reported elsewhere (4-6). Reagent grade styrene and other solvents were purified by method given by Overberger(7) and Vogel (8) respectively.

### METHOD

The solution polymerization of  $ZnA_2$  in DMSO was carried out at  $90 \pm 0.1^\circ C$  for 1hr using dilatometry technique. The polymer, precipitated by methanol was dried to constant weight to calculate percentage conversion. The rate of polymerization was determined from the linear portion of the % conversion vs time plots.

The intrinsic viscosity of polymer was determined in chloroform at  $15 \pm 0.1^\circ C$  using Ubbelohde viscometer.

The metal content was determined from atomic spectrometer. The IR and NMR spectra of polymer were obtained on Perkin-Elmer 599 B and varian 100HA spectrometer respectively.

TABLE - I

Effect of  $\text{As}_2\text{S}_3$ -styrene complex on the rate of polymerization of  $\text{ZnA}_2$

$[\text{I}] \times 10^3$ $\text{mol l}^{-1}$	% conversion	$R_p \times 10^6$ $\text{mol l}^{-1} \text{s}^{-1}$	$\eta_{\text{int}}$
1.069	15.99	1.09	0.012
2.138	16.68	1.44	0.016
5.345	19.09	2.12	0.020
7.483	20.05	2.42	0.024
10.693	21.83	2.82	0.030
12.820	22.43	2.09	0.032

Polymerization time = 60 min., Temp. =  $90 \pm 0.1^\circ\text{C}$   
 $[\text{ZnA}_2] = 1.271 \times 10^{-2} \text{ mol/l}$

TABLE - II

Effect of  $[\text{ZnA}_2]$  on the rate of polymerization of  $\text{ZnA}_2$

$[\text{ZnA}_2] \times 10^2$ $\text{mol l}^{-1}$	% conversion	$R_p \times 10^6$ $\text{mol l}^{-1} \text{s}^{-1}$	$\eta_{\text{int}}$
0.635	17.50	1.52	0.018
1.271	19.09	2.12	0.020
1.907	20.15	2.59	0.026
2.542	21.65	2.72	0.028
3.178	22.80	3.18	0.032

$[\text{I}] = 5.345 \times 10^{-3} \text{ mol/l}$ , Time = 60 min., Temp. =  $90 \pm 0.1^\circ\text{C}$

TABLE - III

Effect of additives on the rate of polymerization of  $ZnA_2$  initiated by  $As_2S_3$ -styrene complex

Additive's name	[Additive] mol l <sup>-1</sup>	% Conversion	$R_p \times 10^6$ mol l <sup>-1</sup> s <sup>-1</sup>	$\eta_{int}$
dioxane	1.54	19.39	2.23	0.008
	3.08	23.58	2.75	0.020
DMF	1.70	24.73	2.23	0.008
	3.40	25.88	2.79	0.012
Toluene	1.49	15.36	1.83	0.018
	2.98	14.43	1.76	0.016
Xylene	1.09	17.92	1.91	0.028
	2.18	16.68	1.89	0.026
Hydroquinone	1.19	17.25	2.01	0.012
	4.76	14.43	1.72	0.004

Polymerization time = 60min., Temp. =  $90 \pm 0.1^\circ C$

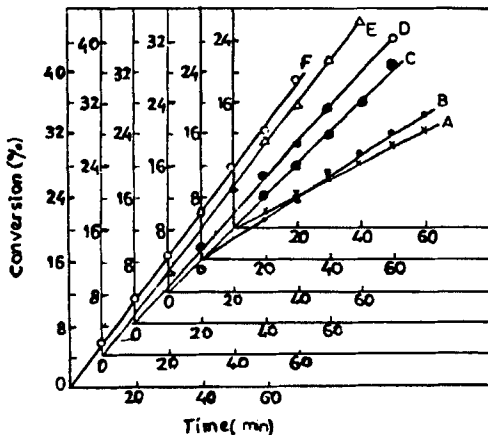
$[I] = 5.345 \times 10^{-3}$  mol/l,  $[ZnA_2] = 1.27 \times 10^{-2}$  mol/l

Glass transition temperature of the polymer was measured under  $N_2$  atmosphere using a DuPont 910-differential scanning calorimeter, 200  $\mu W/mV$ . The weight of each dry sample was 3 mg. The scanning rate was  $10^\circ$  per minute. The temperature of the point at which the DSC curves deflects from the base line, i.e. intersection of extra base line and the sloping portion of DSC curve, was taken as the glass transition temperature.

### RESULTS AND DISCUSSION

The polymerization conditions and results are presented in Table 1 to 3 and Fig. 1 to 10.

A study of fig.1 shows that the polymerizations run were associated with short induction period (2-5 minutes).  $R_p$  is a direct function of [initiator] and [monomer] and the values of reaction order with respect to initiator (Fig.2) and monomer (Fig.3) equal to 0.4 and 1.0 respectively. These values reveal essential differences from those assumed by the classical polymerization equation  $R_p = K[M][I]^{0.5}$ . This is further confirmed by the fact that the plot between  $1/\eta_{int}$  vs  $[I]^{0.5}$  does not pass through the origin (Fig.4). Such deviations from the expected monomer and initiator exponent of 1.0 and 0.5, respectively are common for polymerization of transitional metals like Zn(2) and Ni, Co(1) this may be explained in different ways (9). The values for energy of activation (Fig.5) and  $k_p^2/k_t$  (Fig.6) as



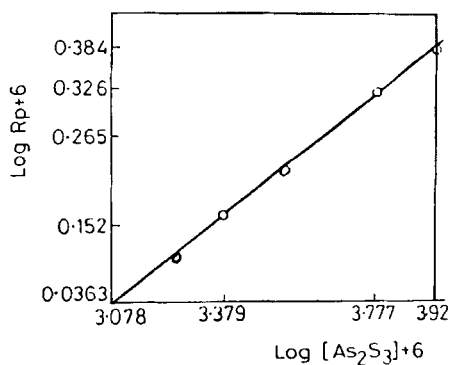
- (a)  $[I] = (A) 1.07 \times 10^{-3} \text{ mol l}^{-1}$
- (B)  $2.14 \times 10^{-3} \text{ mol l}^{-1}$ , (C)  $5.35 \times 10^{-3} \text{ mol l}^{-1}$ , (D)  $7.48 \times 10^{-3} \text{ mol l}^{-1}$
- (E)  $10.69 \times 10^{-3} \text{ mol l}^{-1}$ , (F)  $12.82 \times 10^{-3} \text{ mol l}^{-1}$
- (b)  $[ZnA_2] = 1.27 \times 10^{-2} \text{ mol l}^{-1}$
- (c) Temperature =  $90 \pm 0.1^\circ\text{C}$
- (d) Time = 60 minutes

(Fig. 1)

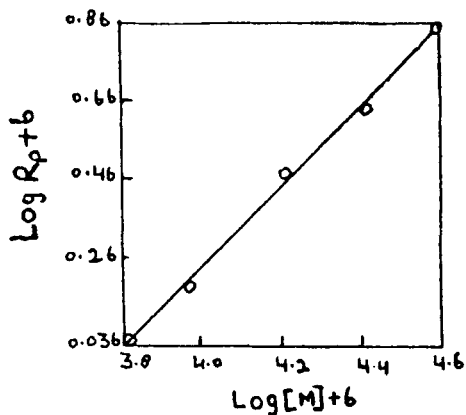
26 kJ/mol and  $1.55 \times 10^{-4} \text{ l mol}^{-1} \text{ s}^{-1}$  is comparatively low than the reported in lit.(1) for the polymerization of Zn-acrylate in DMF using AIBN as initiator.

Characterization of polymers are as follows :-

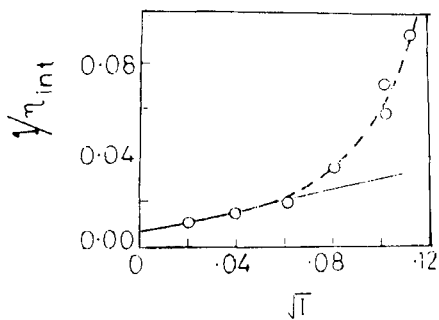
- (i) The IR spectra of polymers shows the band at  $1750-1735 \text{ cm}^{-1}$  which confirms the presence of carbonyl group of acrylate (Fig.8).



- (a)  $[ZnA_2] = 1.27 \times 10^{-2} \text{ mol l}^{-1}$   
 (b) Temperature =  $90 \pm 0.1^\circ\text{C}$   
 (c) Time = 60 minutes  
 (Fig.2)

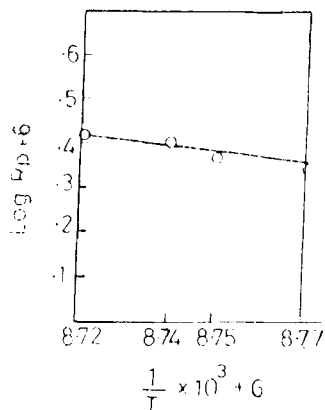


- (a)  $[I] = 5.35 \times 10^{-3} \text{ mol l}^{-1}$   
 (b) Temperature =  $90 \pm 0.1^\circ\text{C}$   
 (c) Time = 60 minutes  
 (Fig. 3)



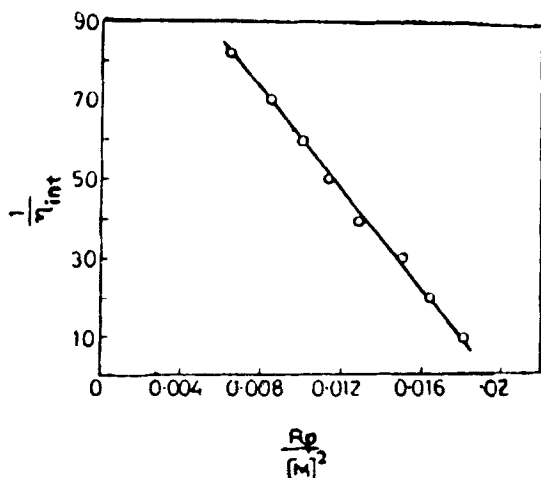
- (a)  $[ZnA_2] = 1.27 \times 10^{-2} \text{ mol l}^{-1}$   
 (b) Temperature =  $90 \pm 0.1^\circ\text{C}$   
 (c) Time = 60 minutes

(Fig.4)



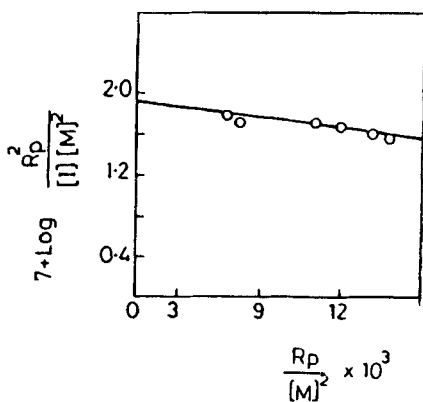
- (a)  $[I] = 5.35 \times 10^{-3} \text{ mol l}^{-1}$   
 (b)  $[ZnA_2] = 1.27 \times 10^{-2} \text{ mol l}^{-1}$   
 (c) Temperature =  $90 \pm 0.1^\circ\text{C}$   
 (d) Time = 60 minutes.

(Fig.5)



- (a)  $[I]=5.35 \times 10^{-3} \text{ mol l}^{-1}$
- (b) Temperature =  $90 \pm 0.1^\circ\text{C}$
- (c) Time = 60 minutes

(Fig.6)

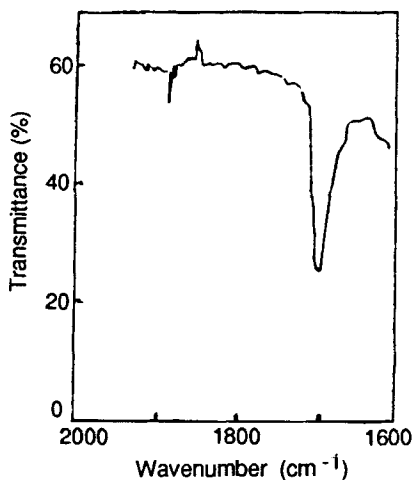


- (a)  $[\text{ZnA}_2]=1.27 \times 10^{-2} \text{ mol l}^{-1}$
- (b) Temperature =  $90 \pm 0.1^\circ\text{C}$
- (c) Time = 60 minutes

(Fig.7)

- (a)  $[I]=5.35 \times 10^{-3} \text{ mol l}^{-1}$
- (b)  $[\text{ZnA}_2]=1.27 \times 10^{-2} \text{ mol l}^{-1}$
- (c) Temperature =  $90 \pm 0.1^\circ\text{C}$
- (d) Time = 60 minutes

(Fig.8)



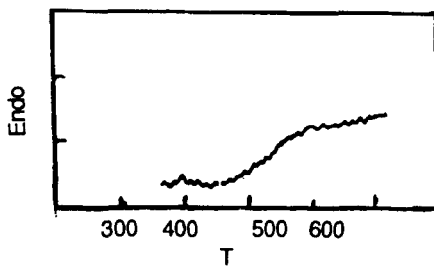


- (a)  $[I]=5.35 \times 10^{-3} \text{ mol l}^{-1}$   
 (b)  $[ZnA_2]=1.27 \times 10^{-2} \text{ mol l}^{-1}$   
 (c) Temperature =  $90 \pm 0.1^\circ\text{C}$   
 (d) Time = 60 minutes  
 (Fig.9)



- (ii) NMR spectra shows only the peak due to  $-\text{CH}_2-$  group at  $(2-1)\delta$  and there is no peak at about  $7\delta$  which excludes possibility of styrene of complex in polymer (Fig.9).
- (iii) The polymer showed absence of S and As in element analysis.

(iv) The glass transition is an important characteristic of a polymer. This is the temperature at which an amorphous material changes from a brittle vitreous state to plastic state and at this point dramatic changes take place, in polymer properties. The  $T_g$  of polyzinc acrylate, measured from DSC, is  $421^\circ\text{C}$  (Fig.10) which is close to that reported earlier for other transitional metals (10).

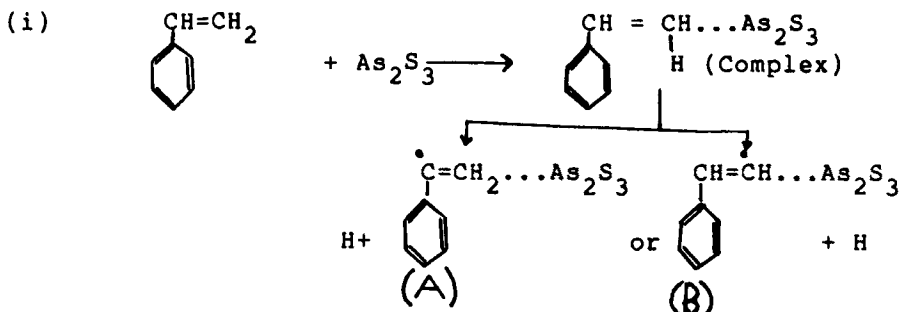


plot of  $C_p$  Vs  $T$  for Poly  $ZnA_2$  (Fig.10)

- (v) A polymer was soluble in  $\text{CHCl}_3$ ,  $\text{CCl}_4$  and toluene but insoluble in  $\text{HCl}$ ,  $\text{H}_2\text{SO}_4$ , etc.

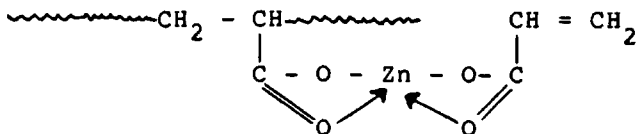
**Mechanism -** The mechanism of polymerization of the salt dissociated in solvent was discussed in terms of ion-pair theory (11). However, it is not fitted for  $ZnA_2$  which in DMSO is undissociated(12).

We have already reported (4,5) that complex  $As_2S_3$ -styrene dissociates to form radical  $R^\cdot$  the exact nature of which was not elucidated. However, absence of S, As and styrene in the polymer shows that  $R^\cdot$  is H which brings about polymerization. The steps are as follows



(ii) Dissociation of complex gives either (A) or (B) with H since (A) is tertiary form and (B) is in secondary form, therefore, stability of A (Ter.) > B (Sec.). Hence step(A) is likely to be involved.

Thus on the basis of above discussion following structure can be proposed for polyzinc acrylate.



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